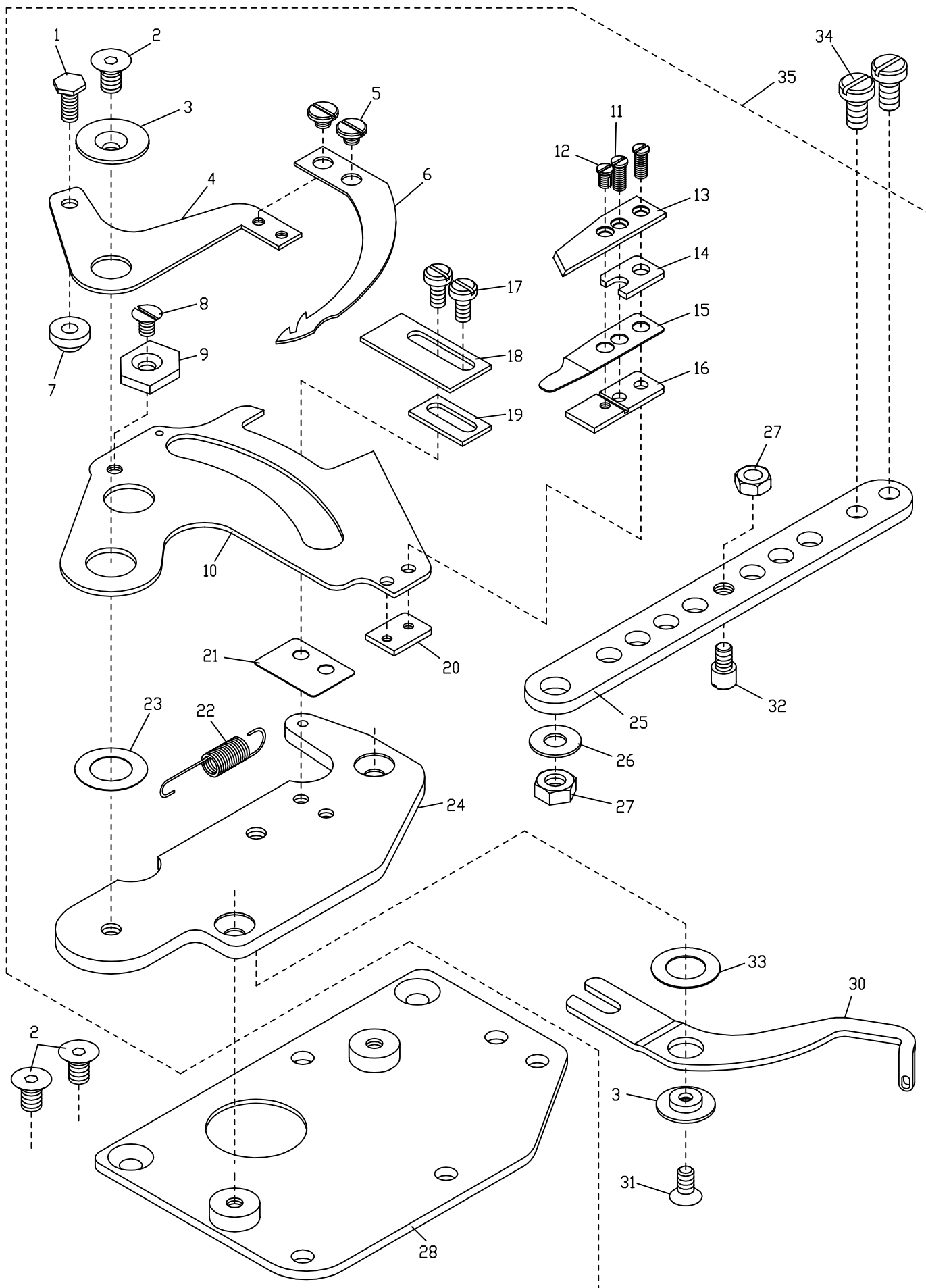


1. UTD/UTD02/UTD03/UTD04/UTD05/UTD07/UTD07B/UTD07F/UTD07BF/UTE UTE02/UTE07/UTE07F/PA 下切線機構 Under Trimmer Components

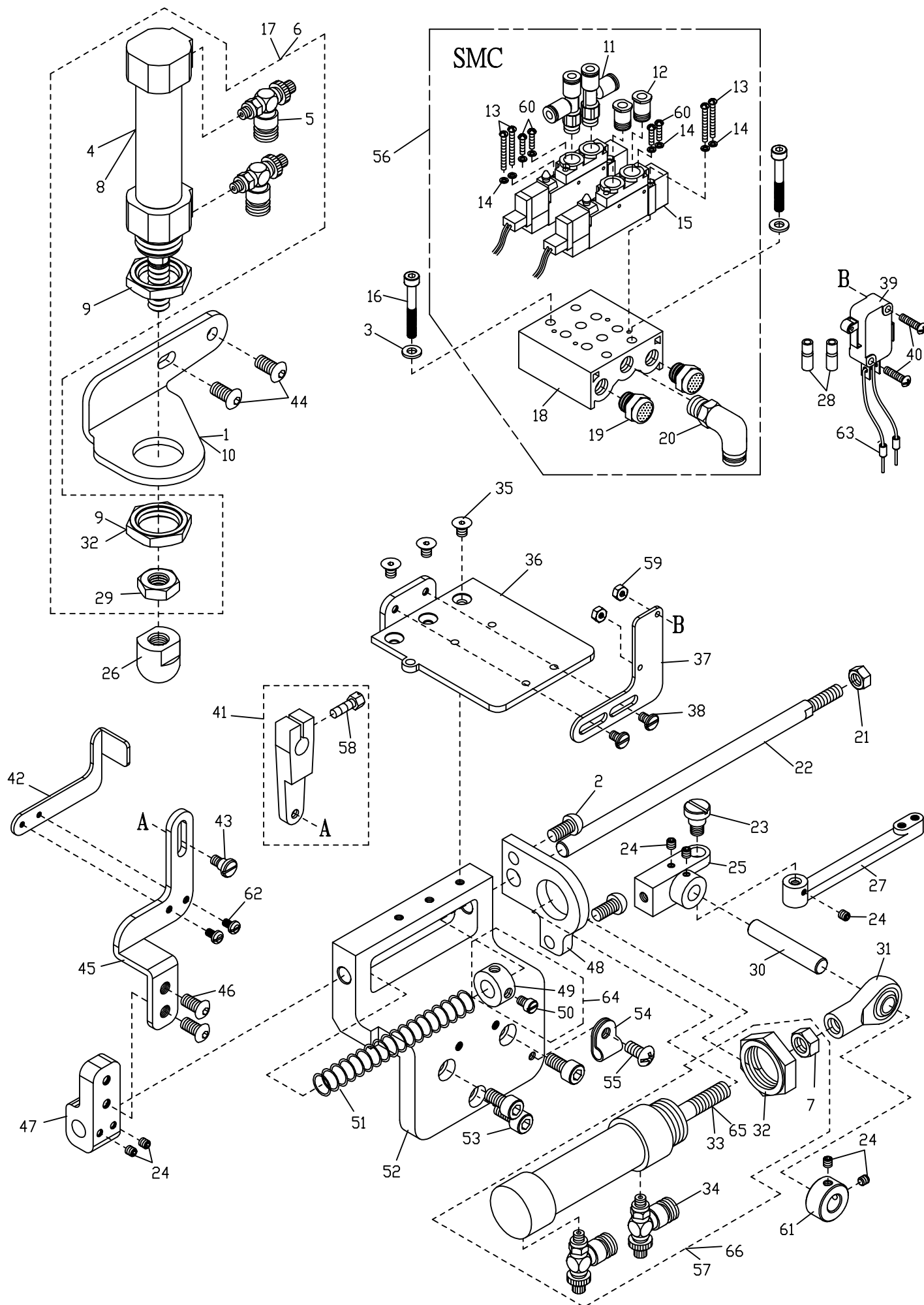


1.UTD/UTD02/UTD03/UTD04/UTD05/UTD07/UTD07B/UTD07F/UTD07BF/UTE UTE02/UTE07/UTE07F/PA 下切線機構 Under Trimmer Components

序號 Ref. No.	物料編號 Parts No.	名 稱 Description	單位用量 Amt.Req.
1	4UTD000101	螺絲 Screw -----	1
2	8MQ04280808A	螺絲 Screw (UTB1-01-09 M4-0.7*8) -----	3
3	4UTD000103	調整隔環 Adjusting Ring -----	2
4	4UTD000104	活動刀座 Lower Knife Carrier -----	1
5	8MB03200306A	螺絲 Screw (FT0208 M3-0.5*3) -----	2
6	4UTD000106	活動刀片 Lower Movable Knife -----	1
7	4UTD000107	隔環 Ring -----	1
8	8ME03200506A	螺絲 Screw (CT0341 M3-0.5*5) -----	1
9	4UTD000109	定位塊 Stop Plate -----	1
10	4UTD000110	固定刀座 Lower Knife Holder -----	1
11	4UTD000111	螺絲 Screw -----	2
12	4UTD000112	螺絲 Screw -----	1
13	4UTD000113	固定刀片 Lower Fixed Knife -----	1
14	4UTD000114	上刀墊片 Upper Knife Carrier -----	1
15	4UTD000115	簧片 Clamp Spring -----	1
16	4UTD0001161	簧壓調整片 Clamp Spring Adjusting Piece -----	1
17	8MB03200506K	螺絲 Screw (CT1351 M3-0.5*5) -----	2
18	4UTD000118	上刀定位塊 Upper Knife Carrier Stop -----	1
19	4UTD000119	定位塊 Carrier Stop -----	1
20	4UTD000120	墊片 Clamp Spring Pressure Holder -----	1
21	4UTD000121	定位墊片 Stop Washer -----	2
22	4UTD000122	彈簧 Spring -----	1
23	4UTD000123	墊片 Space Washer -----	1
24	4UTD000124	切線驅動座 Trimming Device Basement -----	1
25	4UTD0001251	連結桿 Connecting Rod -----	1
26	2100000223	墊片 Washer -----	1
27	8MA04280307A	螺帽 Nut (CT0238 M4-0.7*3) -----	2
28	4UTD0001281	封蓋 Oil filter Cover -----	1
29	-----	-----	-
30	4UTD010130	鬆線板 Release Wedge-----	1
31	8MQ04280608A	螺絲 Screw (UTB1-01-07 M4-0.7*6) -----	1
32	8MB04280606A	螺絲 Screw (M4-0.7*6) -----	1
33	4UTD000133	墊片 Washer -----	1
34	8MB04280807K	螺絲 Screw (CT0215 M4-0.7*8) -----	2
35	4UTD00A0124	下切線組 Under Trimmer Components -----	1

UTD / UTE : 用於 FT6500 機型
 UTD02 / UTE02 : 用於 FT7000 機型
 UTD03 : 用於 FT7000 含 MN003 機型
 UTD04 : 用於FT7060 機型
 UTD05 : 用於 FT7060 含 MN003 機型
 UTD07 / UTE07 : 用於FTD7000 機型
 UTD07B : 用於FTD7060 機型
 UTD07BF : 用於FTU7060 機型
 UTD07F/UTE07F : 用於FTU7000 機型

2. UTD07/UTD07B/UTD07F/UTD07BF/UTD08/UTD08B/UTD08F/UTD07BF 空壓組件 Compressed Air Components



2. UTD07/UTD07B/UTD07F/UTD07BF/UTD08/UTB08B/UTB08F/UTB08BF

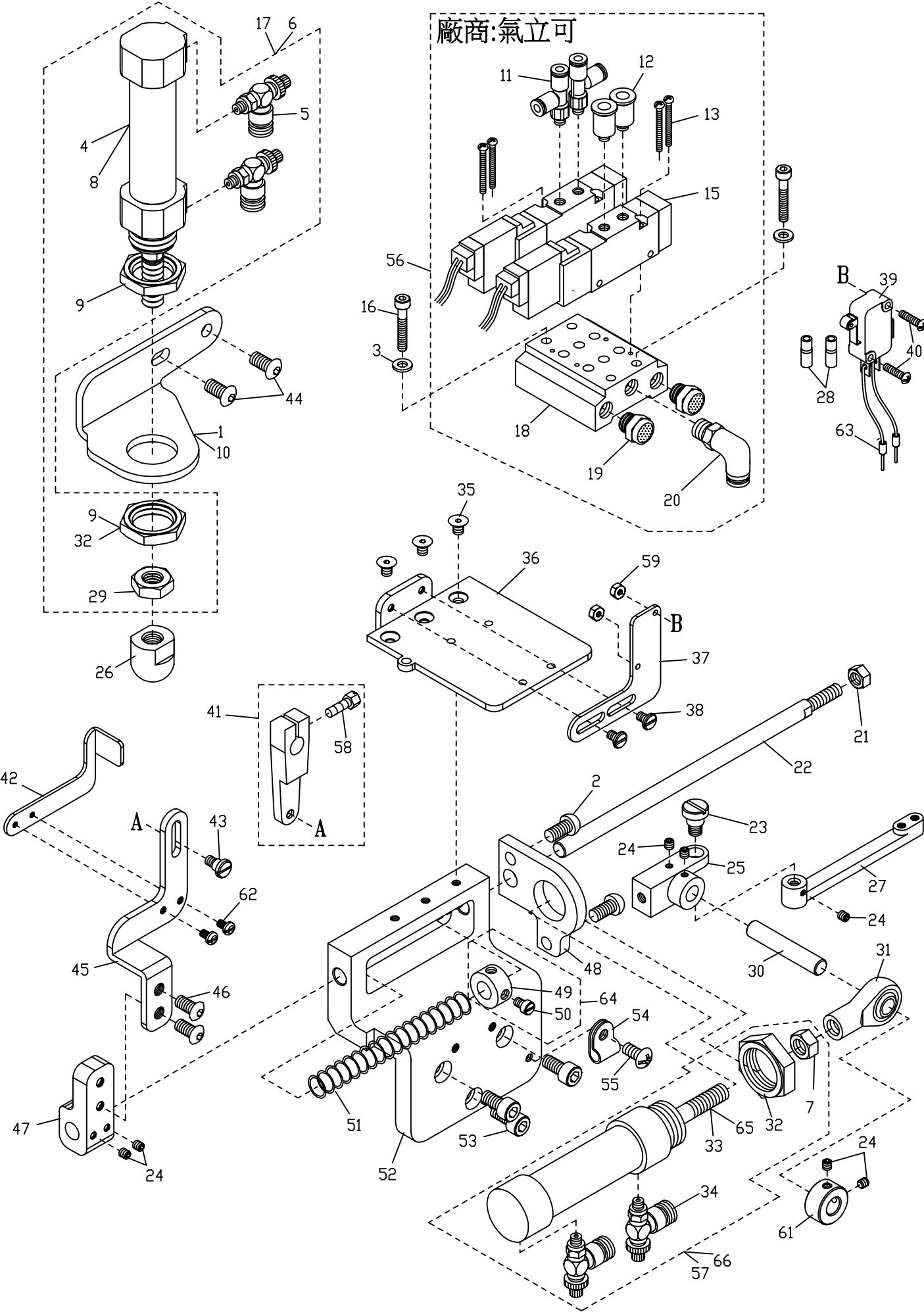
空壓組件 Compressed Air Components

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt.Req.
1	4UTB030216	固定座 Bracker		1
2	8MP06401211A	螺絲 Screw (UTB0302 M6-1*12)		2
3	90SW040	彈簧墊圈 Spring Washer		2
4	4UTB030223	氣壓缸 Cylinder		1
5	4UTB000305	節流閥 Speed Controller		2
*6	4UTB02FA0217	氣壓缸組 Cylinder Asm		1
7	8MA08500613A	螺帽 Nut (RP10208 M8-1.25*6)		1
*8	4UTB02F0223	氣壓缸 Cylinder		1
*9	8MA22600630A	螺帽 Nut (M22-1.5*6)		2
*10	4UTB02F0216	固定座 Bracker		1
11	4UTB010311S	空氣管接頭 Connector		2
12	4UTB010312S	空氣管接頭 Connector		2
13	4UTB010313S	螺絲 Screw		4
14	4UTB010314S	彈簧墊圈 Spring Washer		8
15	4UTB010315S	換向閥 Electromagnetic Valve		2
16	8MM04283007B	螺絲 Screw (UTB01-03-16 M4-0.7*30)		2
17	4UTB03A0217	氣壓缸組 Cylinder Asm		1
18	4UTB010318S	換向閥座 Electromagnetic Valve Base		1
19	4UTG010319S	消音器 Silencer		2
20	4UTB020266S	空氣管接頭 Elbow Connector		1
21	8MA08500513A	螺帽 Nut (FTC10126 M8-1.25*5)		1
22	4UTD000222	軸 Shaft		1
23	4UTD000223	螺樁 Stud		1
24	8MN04280400A	螺絲 Screw (CT0229 M4-0.7*4)		-
25	4UTD000225	承座 Plunger		1
26	4PFE010113	套管 Clutch Sleeve		1
27	4UTD0002271	連結桿 Connecting Rod		-
28	4UTB020228	絕緣套管 Bushing		2
29	8MA10600617A	螺帽 Nut		1
30	4UTB0003251	軸 Shaft		1
31	4UTD000231	球軸連桿 Plunger Connecting Rod		1
32	8MA22600627A	螺帽 Nut		2
33	4UTD000233	氣壓缸 Cylinder		-
34	4UTB000344	節流閥 Speed Controller		2
35	8MQ04280808A	螺絲 Screw (UTB0109 M4-0.7*8)		3
36	4UTB0003322	基板 Base		1
37	4UTD000237	安全開關座 Safety Switch Bracket		1
38	8MB04280507K	螺絲 Screw (FT0235 M4-0.7*5)		2
39	4UTB000336	安全開關 Safety Switch		1
40	8MC03201606D	螺絲 Screw (UTB03351 M3-0.5*16)		2
41	4UTB010337	曲柄 Tension Release Lever		1
42	4UTD000242	支架 Holder Bracket		1
43	8MB04280908G	螺樁 Stud (UTB0339 M4-0.7*8)		1
44	8MP06401211A	螺絲 Screw (UTB0302 M6-1*12)		2
45	4UTD000245	連桿 Connecting Plate		1
46	8MP05320810A	螺絲 Screw (STB0117 M5-0.8*8)		2
47	4UTD000247	連結塊 Connecting Block		1
48	4UTD000248	氣缸座 Cylinder Barcket		1
49	4UTB010245	定位環 Collar		1
50	8MC95300606F	螺絲 Screw (CT0823 M4.5-0.75*5)		1
51	4UTB000346	彈簧 Spring		1
52	4UTD000252	空壓組件座 Trimming Cylinder Support		1
53	8MM06401210A	螺絲 Screw (FT1103 M6-1*12)		3
54	4UTD000254	線夾 Cord Clamp		1
55	8MC04280807D	螺絲 Screw (CT0130 M4-0.7*8)		1
56	4UTB01A03491S	換向閥組 Electromagnetic Valve Asm.		1
57	4UTD01A0257	氣壓缸組 Cyliner Asm		-
58	8MK95301407A	螺絲 Screw (CT0837 M4.5-0.75*14)		1
59	8MA03200306A	螺帽 Nut (FTB0111 M3-0.5*3)		2
60	4UTB010362S	螺絲 Screw		4
61	4UTB010152	定位環 Collar		1
62	8MB03200506K	螺絲 Screw (CT0525 M3-0.5*5)		2
63	4UTB020272	公端子 Power cord		2
64	4UTB01A0255	定位環組 Collar Asm		1
65	4UTD060278	氣壓缸 Cylinder		-
66	4UTD06A0279	氣壓缸組 Cyliner Asm		-

* For UTD07F / UTD07BF 用

機型 Model UTD07 / UTD07B / UTD07F / UTD07BF				
序號 Ref.No.	24	27	33	57
用量 Req.	7	1	1	1
機型 Model UTD08 / UTD08B / UTD08F / UTD08BF				
序號 Ref.No.	24	27	65	66
用量 Req.	6	-	1	1

3. UTD07C / UTD07BC / UTD07FC / UTD07BFC / UTD08C / UTD08BC
UTD08FC / UTD08BFC 空壓組件 Compressed Air Components



3. UTD07C/UTD07BC/UTD07FC/UTD07BFC/UTD08C/UTD08BC/UTD08FC/UTD08BFC

空壓組件 Compressed Air Components

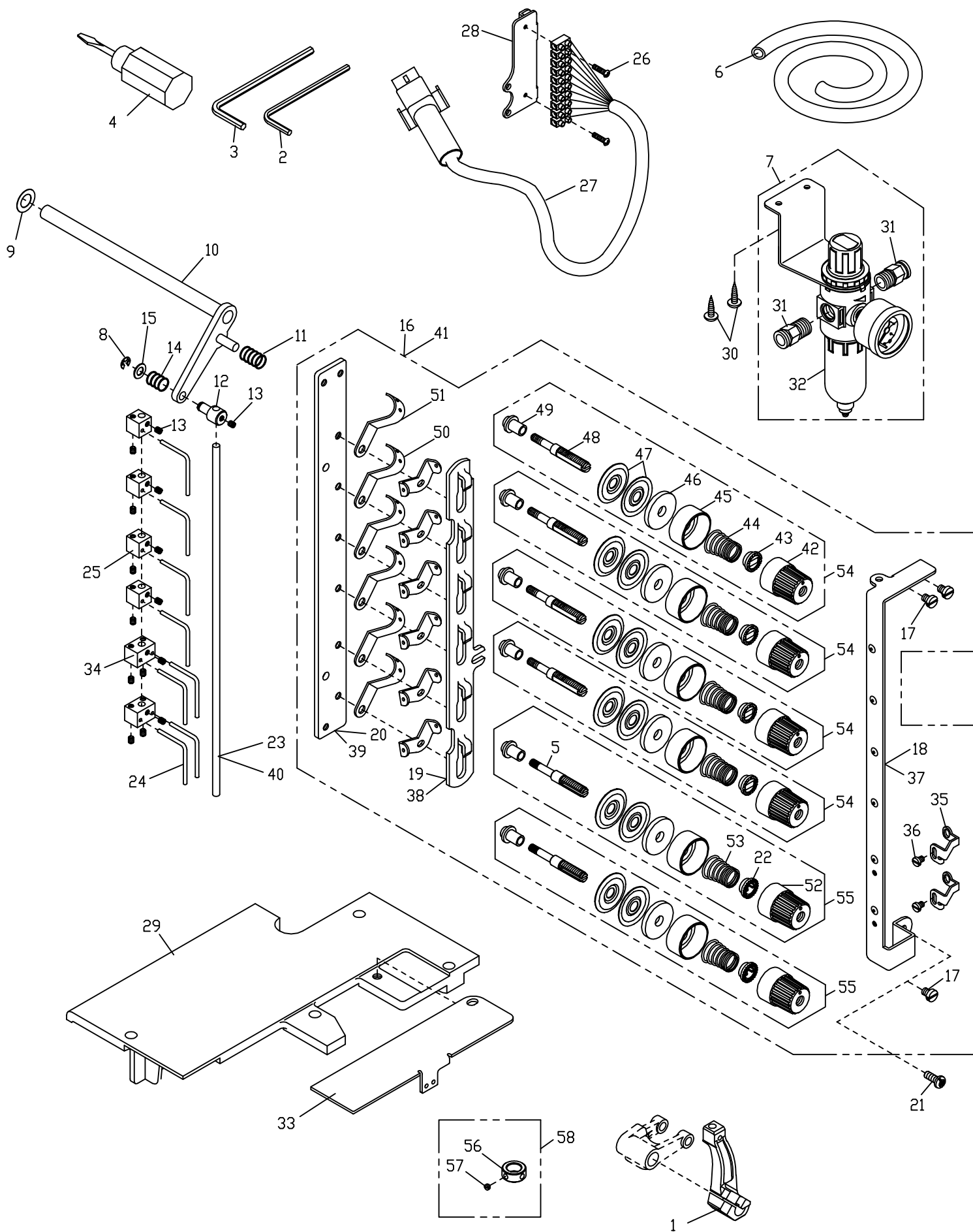
序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt.Req.
1	4UTB030216	固定座 Bracker		1
2	8MP06401211A	螺絲 Screw (UTB0302 M6-1*12)		2
3	90SW040	彈簧墊圈 Spring Washer		2
4	4UTB030223	氣壓缸 Cylinder		1
5	4UTB000305	節流閥 Speed Controller		2
*6	4UTB02FA0217	氣壓缸組 Cylinder Asm		1
7	8MA08500613A	螺帽 Nut (RP10208 M8-1.25*6)		1
*8	4UTB02F0223	氣壓缸 Cylinder		1
*9	8MA22600630A	螺帽 Nut (M22-1.5*6)		2
*10	4UTB02F0216	固定座 Bracker		1
11	4UTB0103111	空氣管接頭 Connector		2
12	4UTB0103121	空氣管接頭 Connector		2
13	4UTB0103131	螺絲 Screw (UTB0313 M2.5*0.45*25)		4
14				-
15	4UTB0103151	換向閥 Electromagnetic Valve		2
16	8MM04282507B	螺絲 Screw (FT0719 M4-0.7*25)		2
17	4UTB03A0217	氣壓缸組 Cylinder Asm		1
18	4UTB0103181	換向閥座 Electromagnetic Valve Base		1
19	4UTG010319	消音器 Silencer		2
20	4UTB0202661	空氣管接頭 Elbow Connector		1
21	8MA08500513A	螺帽 Nut (FTC10126 M8-1.25*5)		1
22	4UTD000222	軸 Shaft		1
23	4UTD000223	螺樁 Stud		1
24	8MN04280400A	螺絲 Screw (CT0229 M4-0.7*4)		-
25	4UTD000225	承座 Plunger		1
26	4PFE010113	套管 Clutch Sleeve		1
27	4UTD0002271	連結桿 Connecting Rod		-
28	4UTB020228	絕緣套管 Bushing		2
29	8MA10600617A	螺帽 Nut		1
30	4UTB0003251	軸 Shaft		1
31	4UTD000231	球軸連桿 Plunger Connecting Rod		1
32	8MA22600627A	螺帽 Nut		2
33	4UTD000233	氣壓缸 Cylinder		-
34	4UTB000344	節流閥 Speed Controller		2
35	8MQ04280808A	螺絲 Screw (UTB0109 M4-0.7*8)		3
36	4UTB0003322	基板 Base		1
37	4UTD000237	安全開關座 Safety Switch Bracket		1
38	8MB04280507K	螺絲 Screw (FT0235 M4-0.7*5)		2
39	4UTB000336	安全開關 Safety Switch		1
40	8MC03201606D	螺絲 Screw (UTB03351 M3-0.5*16)		2
41	4UTB010337	曲柄 Tension Release Lever		1
42	4UTD000242	支架 Holder Bracket		1
43	8MB04280908G	螺樁 Stud (UTB0339 M4-0.7*8)		1
44	8MP06401211A	螺絲 Screw (UTB0302 M6-1*12)		2
45	4UTD000245	連桿 Connecting Plate		1
46	8MP05320810A	螺絲 Screw (STB0117 M5-0.8*8)		2
47	4UTD000247	連結塊 Connecting Block		1
48	4UTD000248	氣缸座 Cylinder Barcket		1
49	4UTB010245	定位環 Collar		1
50	8MC95300606F	螺絲 Screw (CT0823 M4.5-0.75*5)		1
51	4UTB000346	彈簧 Spring		1
52	4UTD000252	空壓組件座 Trimming Cylinder Support		1
53	8MM06401210A	螺絲 Screw (FT1103 M6-1*12)		3
54	4UTD000254	線夾 Cord Clamp		1
55	8MC04280807D	螺絲 Screw (CT0130 M4-0.7*8)		1
56	4UTB01A03492	換向閥組 Electromagnetic Valve Asm.		1
57	4UTD01A0257	氣壓缸組 Cyliner Asm		-
58	8MK95301407A	螺絲 Screw (CT0837 M4.5-0.75*14)		1
59	8MA03200306A	螺帽 Nut (FTB0111 M3-0.5*3)		2
60				-
61	4UTB010152	定位環 Collar		1
62	8MB03200506K	螺絲 Screw (CT0525 M3-0.5*5)		2
63	4UTB020272	公端子 Power cord		2
64	4UTB01A0255	定位環組 Collar Asm		1
65	4UTD060278	氣壓缸 Cylinder		-
66	4UTD06A0279	氣壓缸組 Cyliner Asm		-

* For UTD07FC / UTD07BFC 用

機型 Model UTD07C / UTD07BC / UTD07FC / UTD07BFC				
序號 Ref.No.	24	27	33	57
用量 Req.	7	1	1	1
機型 Model UTD08C / UTD08BC / UTD08FC / UTD08BFC				
序號 Ref.No.	24	27	65	66
用量 Req.	6	-	1	1

4. UTD07 / UTD07B / UTD07F / UTD07BF

鬆線機構及更換零件 Thread Tension Components And Motor Components



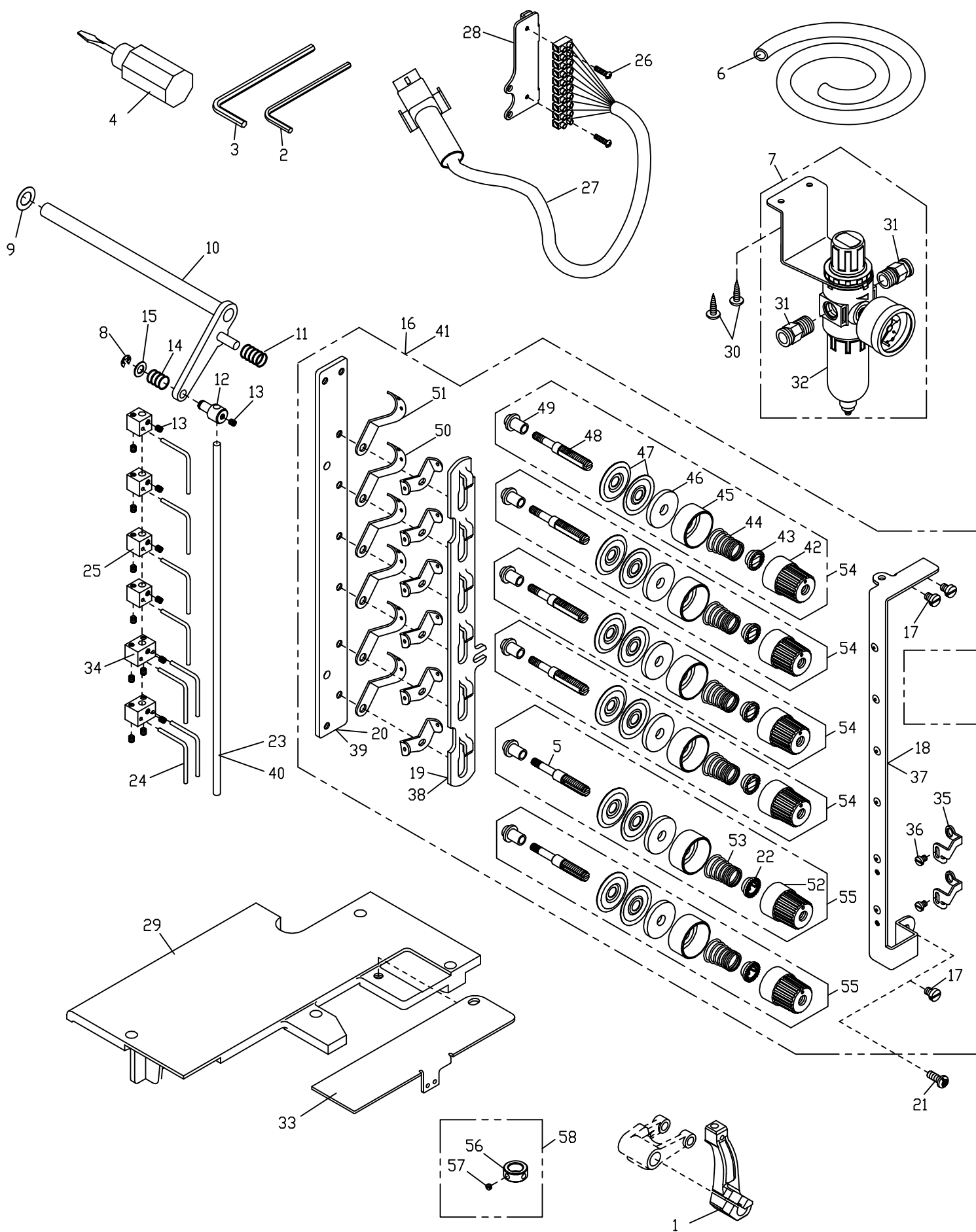
4. UTD07 / UTD07B / UTD07F / UTD07BF

鬆線機構及更換零件 Thread Tension Components And Motor Components

序號 Ref. No.	物料編號 Parts No.	名稱 Description	單位用量 Amt.Req.
1	4UTD0003511	擺動臂 Rocker Arm -----	1
2	66635	六角板手 Allen Key 2MM -----	1
3	66640	六角板手 Allen Key 2.5MM -----	1
4	66668	平口起子 Screwdriver -----	1
5	22000003611	螺樁 Stud -----	-
*6	4UTB010430	空氣管 Air Tube -----	1
*7	4UTB00A04582	調壓濾水閥組 Regulator Asm.-----	1
8	90ER030	E 形扣環 E Ring -----	1
9	4UTB010459	墊圈 Washer -----	1
10	4UTB000410	曲柄 Tension Release Shaft -----	1
11	4UTB000411	彈簧 Spring -----	1
12	4UTB000412	接頭 Pin -----	1
13	8MN03200300A	螺絲 Screw (CT0115 M3-0.5*3) (see the table) -----	-
14	4UTB000414	彈簧 Spring -----	1
15	2200001025	墊圈 Washer -----	1
16	4UTB02A0349	鬆線組 Theard Tension Mechanism -----	1
17	8MB04280507K	螺絲 Screw (FT0235 M4-0.7*5) -----	-
18	4UTB000418	導線 Thread Guide Eyelet -----	1
19	4UTB000419	鬆線滑板 Release Wedge -----	1
20	4UTB000420	導線座 Tension Post Support -----	1
21	8MC04281007D	螺絲 Screw (CT0113 M4-0.7*10) -----	-
22	2100001122	止滑齒輪 Bush -----	-
23	4UTB000423	導桿 Guide Bar -----	1
24	4UTB000424	鬆線桿 Release Bar (see the table) -----	-
25	4UTB000425	鬆線座 Thread Pull-off Block (see the table) -----	-
26	8MC03201006D	螺絲 Screw (UTB0426 M3-0.5*10) -----	2
27	4UTB000427	換向閥用控制線 Terminal Holder -----	1
28	4UTD000328	端子座固定架 Terminal Holder Support-----	1
29	4UTD0003291	封蓋 Rear Cover -----	1
*30	8WD30000015B	木螺絲 Wood Screw -----	2
*31	4UTB010456	8mm空氣管接頭 Connector -----	2
*32	4UTB0004321	調壓濾水閥 Regulator -----	1
33	4UTD0003091	防塵蓋 Dust Cover -----	1
34	4UTB000434	鬆線座 Thread Pull-off Block (see the table) -----	-
35	4UTB000435	導線 Thread Guide Eyelet -----	2
36	8MB03200306X	螺絲 Screw (UTB0436 M3-0.5*3) -----	2
37	4UTB040318	導線 Thread Guide Eyelet -----	1
38	4UTB040319	鬆線滑板 Release Wedge -----	1
39	4UTB040320	導線座 Tension Post Support -----	1
40	4UTB040323	導桿 Guide Bar -----	1
41	4UTB04A0349	鬆線組 Theard Tension Mechanism -----	1

4. UTD07 / UTD07B / UTD07F / UTD07BF

鬆線機構及更換零件 Thread Tension Components And Motor Components



4. UTD07 / UTD07B / UTD07F / UTD07BF

鬆線機構及更換零件 Thread Tension Components And Motor Components

序號 Ref. No.	物料編號 Parts No.	名稱 Description	單位用量 Amt.Req.
42	2100001121	張力調整螺帽 Tension Nut (Red) (SH1121) (see the table) -----	-
43	2200000303	套管 Bushing (see the table) -----	-
44	2100001123	彈簧 Spring (Red) (SH1123) (see the table) -----	-
45	2200000305	彈簧座 Spring Seat (see the table) -----	-
46	2100001127	羊毛氈 Felt (see the table) -----	-
47	2100001126	張力控制盤 Tension Disc (see the table) -----	-
48	22000003081	螺樁 Stud (see the table) -----	-
49	22000003091	隔環 Spacer (see the table) -----	-
50	2200000311	導線 Thread Guide (see the table) -----	-
51	2200000312	導線 Thread Guide (see the table) -----	-
52	2100001121A	張力調整螺帽 Tension Nut (Yellow) (SH1121) (see the table) -----	-
53	2100041131	彈簧 Spring (Yellow) (SH1131) (see the table) -----	-
54	231A0001922	張力控制組 Tension Asm. (Red) (see the table) -----	-
55	220A0000315	張力控制組 Tension Asm. (Yellow) (see the table) -----	-
56	2200000812	限動環 Stop Collar -----	1
57	8MH85240300A	螺絲 Screw (CT0813 M3.5-0.6*3) -----	2
58	220A0000839	定位環組 Collar Asm.-----	1
59	-----	-----	-
60	-----	-----	-

機型 Model UTD07 / UTD07F

針數 Number of needle\ 序號 Ref. No.	13	24	25	34	5	16	17	18	19	20	21	22	23	42
2 Needle without Spreader	8pcs.	4pcs.	2pcs.	1pcs.	2	1	2	1	1	1	1	2	1	3
3 Needle without Spreader	10pcs.	5pcs.	3pcs.	1pcs.										
2 Needle with Spreader	11pcs.	6pcs.	2pcs.	2pcs.										
3 Needle with Spreader	13pcs.	7pcs.	3pcs.	2pcs.										

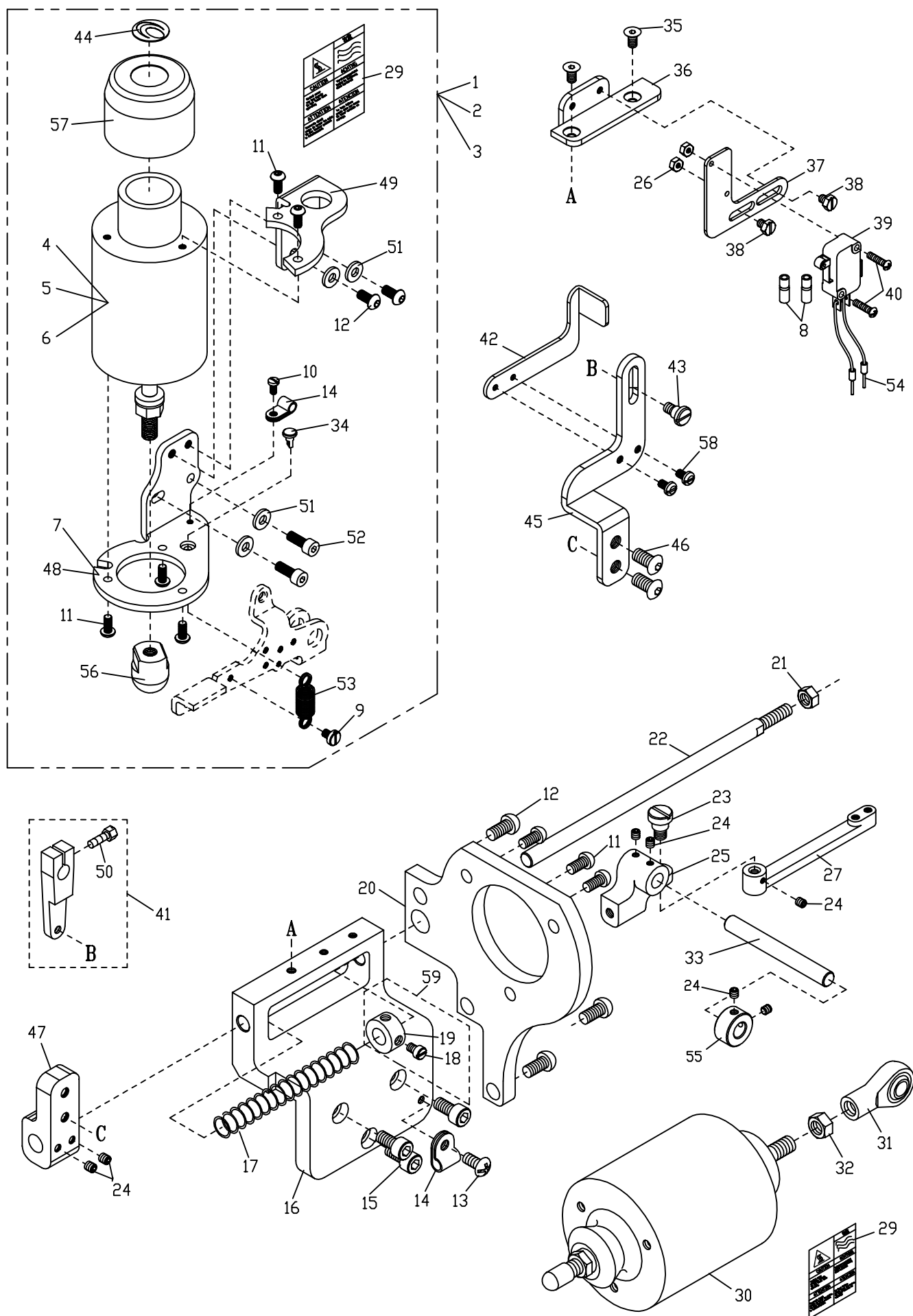
針數 Number of needle\ 序號 Ref. No.	43	44	45	46	47	48	49	50	51	52	53	54	55
2 Needle without Spreader	3	5	5	5	10	3	5	5	5	2	2	3	2
3 Needle without Spreader													
2 Needle with Spreader													
3 Needle with Spreader													

機型 Model UTD07B / UTD07BF (4針6線 4 Needle 6 Thread)

針數 Number of needle\ 序號 Ref. No.	5	13	17	22	24	25	34	37	38	39	40	41	42
4 Needle without Spreader	2	12pcs.	3	2	6pcs.	4pcs.	1pcs.	1	1	1	1	1	4
4 Needle with Spreader		15pcs.			8pcs.	4pcs.	2pcs.						

針數 Number of needle\ 序號 Ref. No.	43	44	45	46	47	48	49	50	51	52	53	54	55
4 Needle without Spreader	4	6	6	6	12	4	6	6	6	2	2	4	2
4 Needle with Spreader													

5. UTE07 / UTE07F / UTE08 / UTE08F 電控式組件 Electric Type Components



5. UTE07 / UTE07F / UTE08 / UTE08F 電控式組件 Electric Type Components

序號 Ref. No.	物料編號 Parts No.	名稱 Description	單位用量 Amt.Req.
*1	PFE2P	壓腳提昇組 Presser Foot Lifter,C.Set	1
2	PFE02	壓腳提昇組 Presser Foot Lifter,C.Set	1
◎3	PFE2F	壓腳提昇組 Presser Foot Lifter,C.Set	1
◎4	4PFE2F0118	磁力線圈 Presser Foot Lifter Solenoid	1
5	4PFE0101012	磁力線圈 Presser Foot Lifter Solenoid	1
*6	4PFE1P0121	磁力線圈 Presser Foot Lifter Solenoid	1
◎7	4PFE2F0119	磁力線圈固定座 Bracker	1
8	4UTB020228	絕緣套管 Bushing	2
9	8MB05320710G	螺絲 Screw (PFE020116 M5-0.8*7)	1
10	8MC04280807A	螺絲 Screw (CT0120 M4-0.7*8)	1
11	8MP05321210A	螺絲 Screw (UTB0340 M6-1*11.5)	8
12	8MP06401211A	螺絲 Screw (UTB0302 M6-1*12)	5
13	8MC04280807D	螺絲 Screw (CT0130 M4-0.7*8)	2
14	4UTD000254	線夾 Cord Clamp	2
15	8MM06401210A	螺絲 Screw (FT1103 M6-1*12)	3
16	4UTD000252	空壓組件座 Trimming Cylinder Support	1
17	4UTC000112	彈簧 Spring	1
18	8MC95300606F	螺絲 Screw (CT0823 M4.5-0.75*5)	1
19	4UTB010245	定位環 Collar	1
20	4UTE0001201	磁力線圈座 Solenoid Barcket	1
21	8MA08500513A	螺帽 Nut (FTC10126 M8-1.25*5)	1
22	4UTD000222	軸 Shaft	1
23	4UTD000223	螺樁 Stud	1
24	8MN04280400A	螺絲 Screw (CT0229 M4-0.7*4)	-
25	4UTE000125	承座 Plunger	1
26	8MA03200306A	螺帽 Nut (FTB0111 M3-0.5*3)	2
27	4UTD0002271	連結桿 Connecting Rod	-
28			-
29	4UTC000139	貼紙 Paster	2
30	4UTC0001301	磁力線圈 Solenoid	1
31	4UTB010326	球軸連桿 Plunger Connecting Rod	1
32	8MA08500613A	螺帽 Nut (RP10208 M8-1.25*6)	1
33	4UTC0001251	軸 Shaft	1
34	4PFE020102	接頭 Joint	1
35	8MQ04280808A	螺絲 Screw (UTB0109 M4-0.7*6)	2
36	4UTC000132	基板 Base	1
37	4UTD000237	安全開關座 safety Switch Bracket	1
38	8MK04280507A	螺絲 Screw (WPV0106 M4-0.7*5)	2
39	4UTB000336	安全開關 Safety Switch	1
40	8MC03201606D	螺絲 Screw (UTB03351 M3-0.5*16)	2
41	4UTB010337	曲柄 Tension Release Lever	1
42	4UTD000242	支架 Holder Bracket	1
43	8MB04280908G	螺樁 Stud (UTB0339 M4-0.7*8)	1
44	66480-11	銘板 Plate	1
45	4UTD000245	連桿 Connecting Plate	1
46	8MP05320810A	螺絲 Screw (STB0117 M5-0.8*8)	2
47	4UTD000247	連結塊 Connecting Block	1
48	4PFE020103	磁力線圈固定座 Bracker	1
49	4PFE020104	固定座 Bracker	1
50	8MK95301407A	螺絲 Screw (CT0837 M4.5-0.75*14)	1
51	2100000323	墊圈 Washer (SH0323)	4
52	8MM06401610A	螺絲 Screw (CT0625 M6-1*16)	2
53	4PFE010106	彈簧 Spring	1
54	4UTB020272	公端子 Power cord	2
55	4UTB010152	定位環 Collar	1
56	4PFE010113	套管 Clutch Sleeve	1
57	4PFE010119	護蓋 Cover	1
58	8MB03200506K	螺絲 Screw (CT0525 M3-0.5*5)	2
59	4UTB01A0255	定位環組 Collar Asm.	1

* 配合RP使用

◎ For UTE07F 用

機型 Model UTE07 / UTE07F

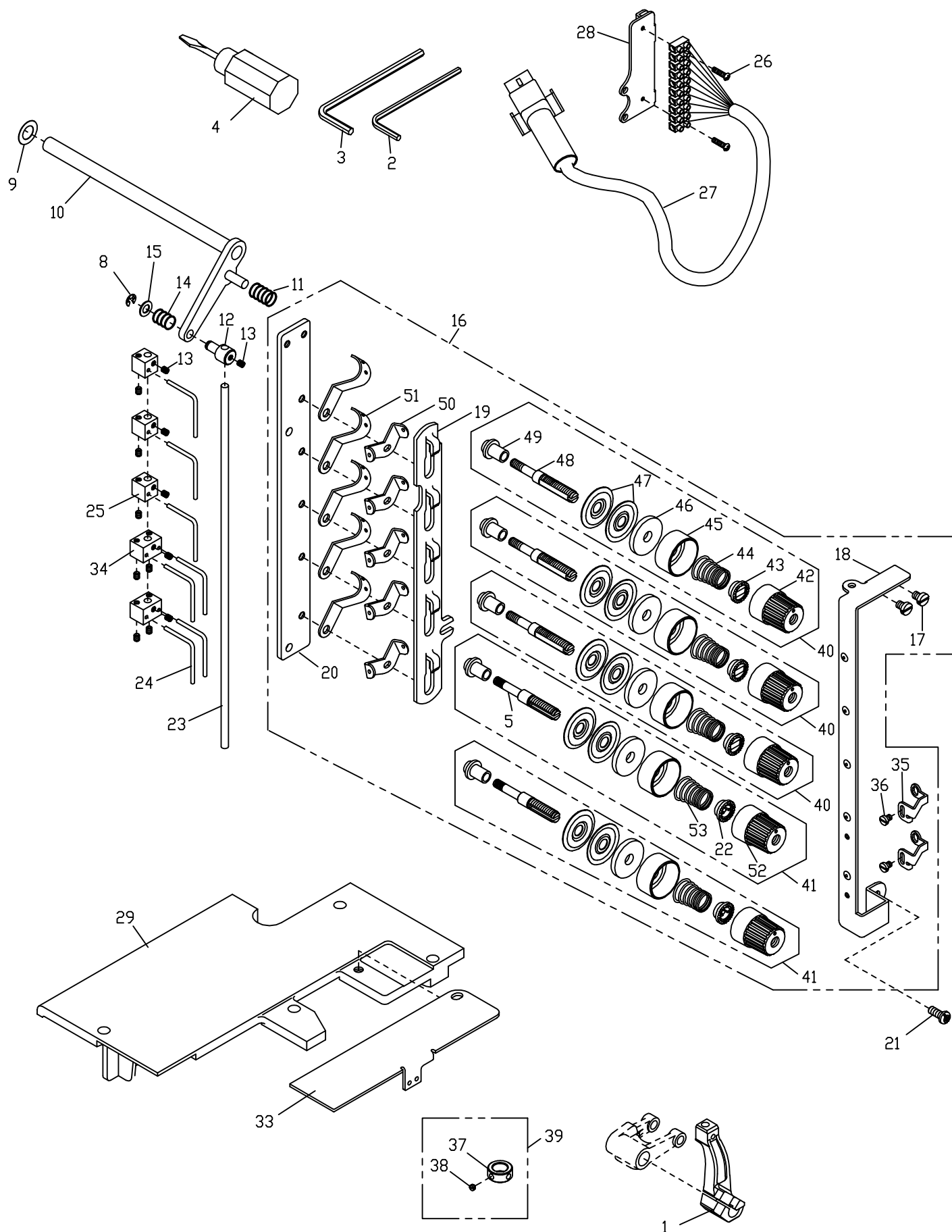
序號 Ref.No.	24	27
用量 Req.	7	1

機型 Model UTE08 / UTE08F

序號 Ref.No.	24	27
用量 Req.	6	-

6. UTE07 / UTE07F

鬆線機構及更換零件 Thread Tension Components And Motor Components



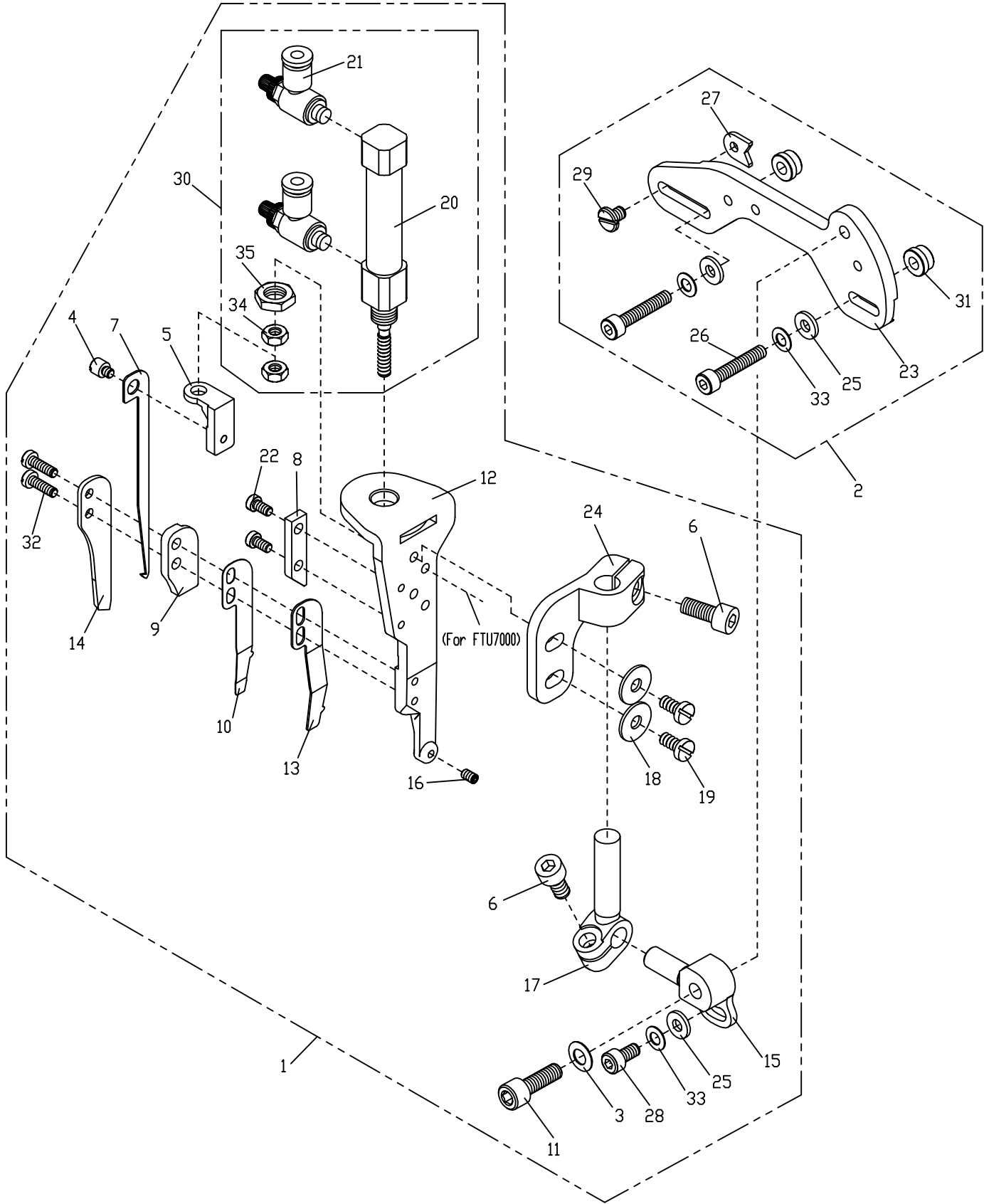
6. UTE07 / UTE07F

鬆線機構及更換零件 Thread Tension Components And Motor Components

序號 Ref. No.	物料編號 Parts No.	名稱 Description	單位用量 Amt.Req.
1	4UTD0003511	擺動臂 Rocker Arm -----	1
2	66635	六角板手 Allen Key 2MM -----	1
3	66640	六角板手 Allen Key 2.5MM -----	1
4	66668	平口起子 Screwdriver -----	1
5	22000003611	螺樁 Stud -----	2
6	-----	-----	-
7	-----	-----	-
8	90ER030	E 形扣環 E Ring -----	1
9	4UTB010459	墊圈 Washer -----	1
10	4UTB000410	曲柄 Tension Release Shaft -----	1
11	4UTB000411	彈簧 Spring -----	1
12	4UTB000412	接頭 Pin -----	1
13	8MN03200300A	螺絲 Screw (CT0115 M3-0.5*3) (see the table) -----	-
14	4UTB000414	彈簧 Spring -----	1
15	2200001025	墊圈 Washer -----	1
16	4UTB02A0349	鬆線組 Theard Tension Mechanism -----	1
17	8MB04280507K	螺絲 Screw (FT0235 M4-0.7*5) -----	2
18	4UTB000418	導線 Thread Guide Eyelet -----	1
19	4UTB000419	鬆線滑板 Release Wedge -----	1
20	4UTB000420	導線座 Tension Post Support -----	1
21	8MC04281007D	螺絲 Screw (CT0113 M4-0.7*10) -----	1
22	2100001122	止滑齒輪 Bush -----	2
23	4UTB000423	導桿 Guide Bar -----	1
24	4UTB000424	鬆線桿 Release Bar (see the table) -----	-
25	4UTB000425	鬆線座 Thread Pull-off Block (see the table) -----	-
26	8MC03201006D	螺絲 Screw (UTB0426 M3-0.5*10) -----	2
27	4UTB000427	換向閥用控制線 Terminal Holder -----	1
28	4UTD000328	端子座固定架 Termainal Holder Support-----	1
29	4UTD0003291	封蓋 Rear Cover -----	1
30	-----	-----	-
31	-----	-----	-
32	-----	-----	-
33	4UTD0003091	防塵蓋 Dust Cover -----	1
34	4UTB000434	鬆線座 Thread Pull-off Block (see the table) -----	-
35	4UTB000435	導線 Thread Guide Eyelet -----	2
36	8MB03200306X	螺絲 Screw (UTB0436 M3-0.5*3) -----	2
37	2200000812	限動環 Stop Collar -----	1
38	8MH85240300A	螺絲 Screw (CT0813 M3.5-0.6*3) -----	2
39	220A0000839	定位環組 Collar Asm.-----	1
40	231A0001922	張力控制組 Tension Asm. (Red) (see the table) -----	3
41	220A0000315	張力控制組 Tension Asm. (Yellow) (see the table) -----	2
42	2100001121	張力調整螺帽 Tension Nut (Red) (SH1121) (see the table) -----	3
43	2200000303	套管 Bushing (see the table) -----	3
44	2100001123	彈簧 Spring (Red) (SH1123) (see the table) -----	3
45	2200000305	彈簧座 Spring Seat (see the table) -----	5
46	2100001127	羊毛氈 Felt (see the table) -----	5
47	2100001126	張力控制盤 Tension Disc (see the table) -----	10
48	22000003081	螺樁 Stud (see the table) -----	3
49	22000003091	隔環 Spacer (see the table) -----	5
50	2200000311	導線 Thread Guide (see the table) -----	5
51	2200000312	導線 Thread Guide (see the table) -----	5
52	2100001121A	張力調整螺帽 Tension Nut (Yellow) (SH1121) (see the table) -----	2
53	2100041131	彈簧 Spring (Yellow) (SH1131) (see the table) -----	2

針數 Number of needle\ 序號 Ref. No.	13	24	25	34
2 Needle without Spreader	8pcs.	4pcs.	2pcs.	1pcs.
3 Needle without Spreader	10pcs.	5pcs.	3pcs.	1pcs.
2 Needle with Spreader	11pcs.	6pcs.	2pcs.	2pcs.
3 Needle with Spreader	13pcs.	7pcs.	3pcs.	2pcs.

7. STB04 上切線機構 Spreaer Thread Trimmer Components For STB04

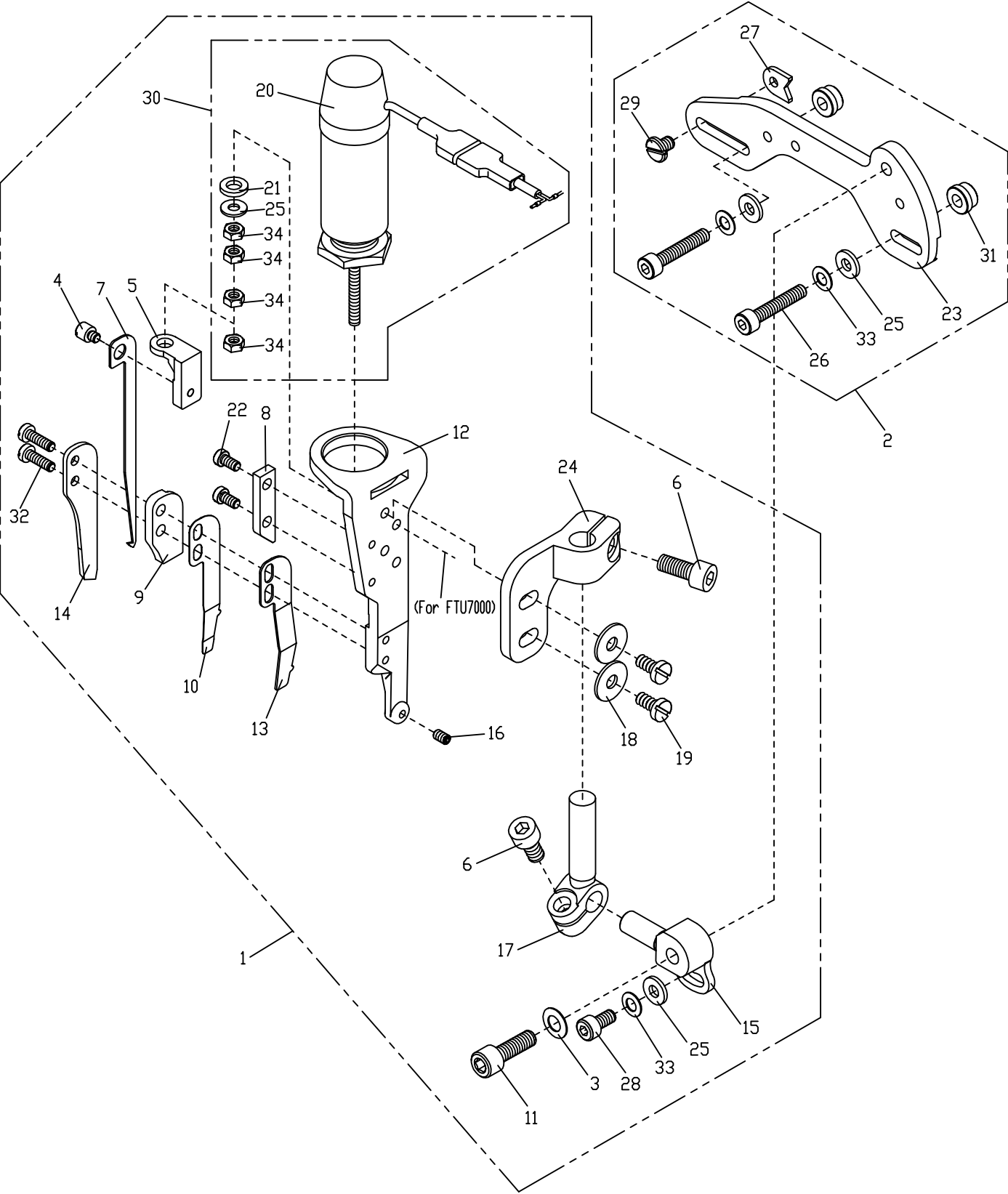


7. STB04 上切線機構 Spreaer Thread Trimmer Components For STB04

序號 Ref.No.	物料編號 Parts No.	名稱 Description	單位用量 Amt.Req.
1	4STB04A0101	上切線組 Spreaer Thread Trimmer Components -----	1
2	4STB04A0102	支架組 Bracket Holder Asm. -----	1
3	2200000228	碟形墊圈 Disk Washer -----	1
4	8MB03200305X	螺椿 Stud (STB40104 M3-0.5*3)-----	1
5	4STB040105	活動刀座 Upper Movable Knife Base -----	1
6	8MM05321209A	螺絲 Screw (FT0524 M5-0.8*12)-----	2
7	4STB040107	活動刀 Upper Movable Knife -----	1
8	4STB040108	滑道 Slide Block -----	1
9	4STB040109	滑道 Knife Guide -----	1
10	4STB040110	簧片 Thread Clamp Spring-----	1
11	8MM05321609A	螺絲 Screw (RP10111 M5-0.8*16)-----	1
12	4STB040112	氣缸座 Cylinder Holder -----	1
13	4STB040113	簧片 Knife Pressure Spring -----	1
14	4STB040114	固定刀片 Fixed Knife -----	1
15	4STB040115	曲軸 Lever -----	1
16	8MN03200500A	螺絲 Screw (RP10331 M3-0.5*5)-----	1
17	4STB040117	曲軸 Lever -----	1
18	2200000908	墊圈 Washer -----	2
19	8MC04280807A	螺絲 Screw (CT0120 M4-0.7*8)-----	2
20	4STB000120	氣壓缸 Cylinder-----	1
21	4STB000121	節流閥 Speed Controller -----	2
22	8MB03200606K	螺絲 Screw (CT1207 M3-0.5*6)-----	2
23	4STB040123	支架 Bracket Holder -----	1
24	4STB040124	支架 Bracket Holder -----	1
25	2100000223	墊圈 Washer -----	3
26	8MM04282207A	螺絲 Screw (MN210110 M4-0.7*22)-----	2
27	4STB020127	定位塊 Knock Block -----	1
28	8MM04280807A	螺絲 Screw (MT0124 M4-0.7*8) -----	1
29	8MB04280508A	螺絲 Screw (UTB20127 M4-0.7*5.5)-----	1
30	4STB00A0127	氣壓缸組 Cylinder Asm.-----	1
31	4STB040131	隔環 Spacer -----	2
32	8MB03201006A	螺絲 Screw (CT1204 M3-0.5*10) -----	2
33	90DW040	碟形墊圈 Disk Washer -----	3
34	8MA04280307A	螺帽 Nut (CT0238 M4-0.7*3)-----	2
35	8MA08400311A	螺帽 Nut (UTA0318)-----	1

STB04 : 用於 CTU9011 / CTU9711 / CXU2000 / FTU7000 機型

8. STC04 上切線機構 Spreaer Thread Trimmer Components For STC04

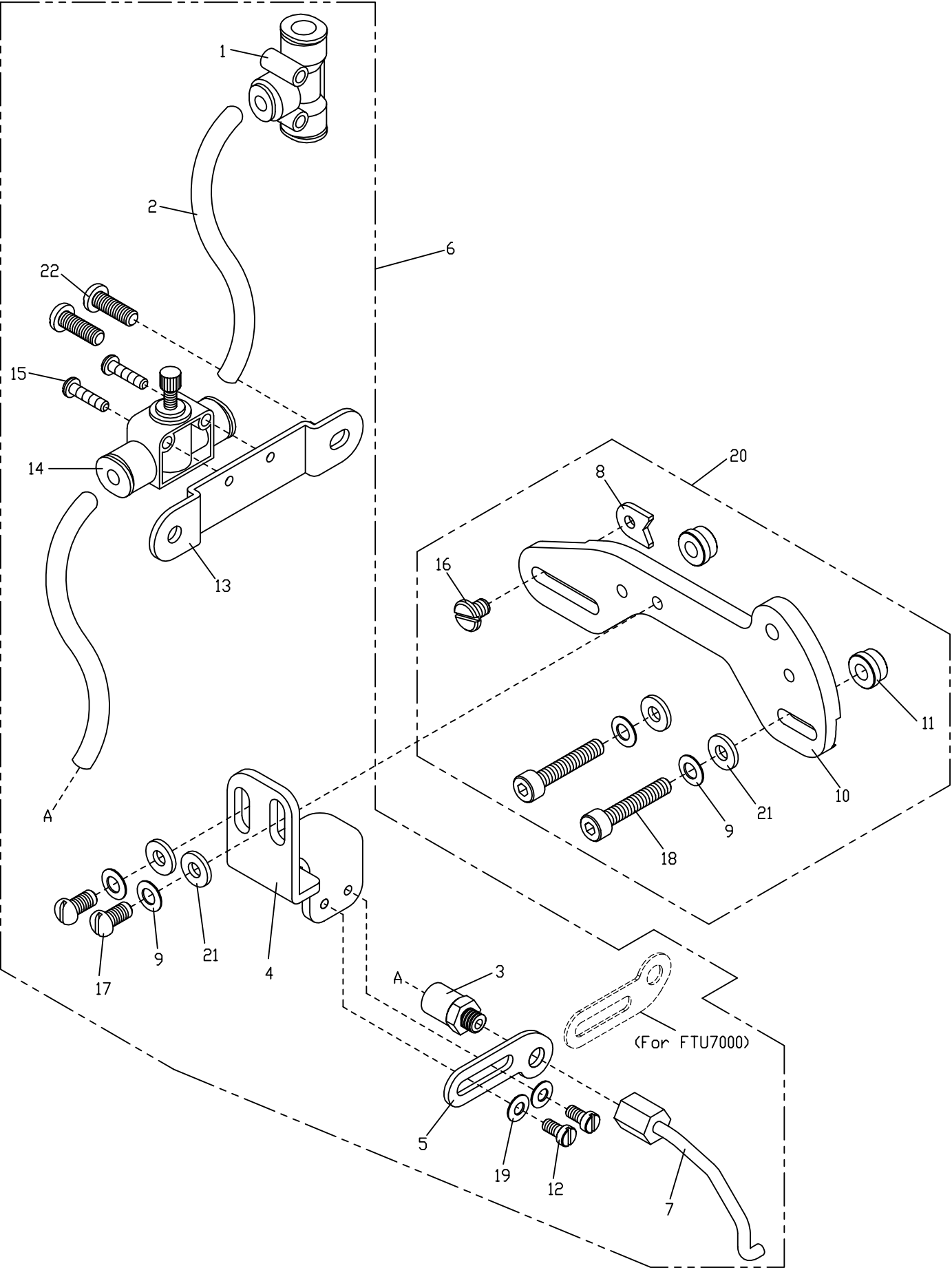


8. STC04 上切線機構 Spreaer Thread Trimmer Components For STC04

序號 Ref.No.	物料編號 Parts No.	名稱 Description	單位用量 Amt.Req.
1	4STC04A0101	上切線組 Spreaer Thread Trimmer Components -----	1
2	4STB04A0102	支架組 Bracket Holder Asm. -----	1
3	2200000228	碟形墊圈 Disk Washer -----	1
4	8MB03200305X	螺椿 Stud (STB40104 M3-0.5*3)-----	1
5	4STB040105	活動刀座 Upper Movable Knife Base -----	1
6	8MM05321209A	螺絲 Screw (FT0524 M5-0.8*12)-----	2
7	4STB040107	活動刀 Upper Movable Knife -----	1
8	4STB040108	滑道 Slide Block -----	1
9	4STB040109	滑道 Knife Guide -----	1
10	4STB040110	簧片 Thread Clamp Spring-----	1
11	8MM05321609A	螺絲 Screw (RP10111 M5-0.8*16)-----	1
12	4STC040112	磁力線圈座 Solenoid Bracket -----	1
13	4STB040113	簧片 Knife Pressure Spring -----	1
14	4STB040114	固定刀片 Fixed Knife -----	1
15	4STB040115	曲軸 Lever -----	1
16	8MN03200500A	螺絲 Screw (RP10331 M3-0.5*5)-----	1
17	4STB040117	曲軸 Lever -----	1
18	2200000908	墊圈 Washer -----	2
19	8MC04280807A	螺絲 Screw (CT0120 M4-0.7*8)-----	2
20	4STC0201202	磁力線圈 Solenoid -----	1
21	4STC000121	減震墊 Rubber Cushion -----	1
22	8MB03200606K	螺絲 Screw (CT1207 M3-0.5*6)-----	2
23	4STB040123	支架 Bracket Holder -----	1
24	4STB040124	支架 Bracket Holder -----	1
25	2100000223	墊圈 Washer -----	4
26	8MM04282207A	螺絲 Screw (MN210110 M4-0.7*22)-----	2
27	4STB020127	定位塊 Knock Block -----	1
28	8MM04280807A	螺絲 Screw (MT0124 M4-0.7*8) -----	1
29	8MB04280508A	螺絲 Screw (UTB20127 M4-0.7*5.5)-----	1
30	4STC02A01301	磁力線圈組 Solenoid Asm. -----	1
31	4STB040131	隔環 Spacer -----	2
32	8MB03201006A	螺絲 Screw (CT1204 M3-0.5*10) -----	2
33	90DW040	碟形墊圈 Disk Washer -----	3
34	8MA04280207A	螺帽 Nut (STC020102 M4-0.7*2.5)-----	2
35	8MA04280307A	螺帽 Nut (C02-38 M4-0.7*3) -----	2

STC04 : 用於 CTU9011 / CTU9711 / CXU2000 / FTU7000 機型

9. WPC03 吹氣式撥線裝置 WPC03 Air-Wipe Components



9. WPC03 吹氣式撥線裝置 WPC03 Air-Wipe Components

序號 Ref. No.	物料編號 Parts No.	名稱 Description	單位用量 Amt.Req.
1	4WPC000101	T 型管接頭 T Connector -----	1
2	4WPC000102	空氣管 Air Tube -----	2
3	4WPC000103	接頭 Controller -----	1
4	4WPC030104	支持臂 Holder Arm -----	1
5	4WPC030105	支架 Holder Bracket -----	1
6	4WPC03A0106	支架組 Bracket Holder Asm. -----	1
7	4WPC030107	吹氣管 Blow Tube -----	1
8	4STB020127	定位塊 Knock Block -----	1
9	90DW040	孟型墊圈 Dick Washer -----	4
10	4STB040123	支架 Bracket Holder -----	1
11	4STB040131	隔環 Spacer -----	2
12	8MB03200606K	螺絲 Screw (CT1207 M3-0.5*6) -----	2
13	4WPC0001131	支架 Holder Bracket -----	1
14	4WPC000114	節流閥 Speed Controller -----	1
15	8MC03201306D	螺絲 Screw (WPC0115 M3-0.5*12.5) -----	2
16	8MB04280508A	螺絲 Screw (UTB20127 M4-0.7*5.5)-----	1
17	8MB04280807K	螺絲 Screw (CT0215 M4-0.7*8)-----	2
18	8MM04282207A	螺絲 Screw (MN210110 M4-0.7*22)-----	2
19	90DW030	碟形墊圈 Disk Washer -----	2
20	4STB04A0102	支架組 Bracket Holder Asm. -----	1
21	2100000223	墊圈 Washer -----	4
22	8MC04281207D	螺絲 Screw (CT0102 M4-0.7*12)-----	2

WPC03 : 用於 CTU9011 / CTU9711 / CXU2000 / FTU7000 機型